

Fig. 1

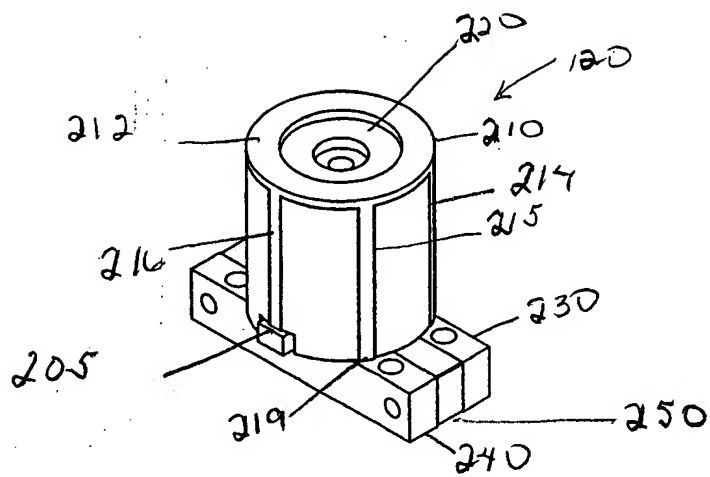


Fig. 2

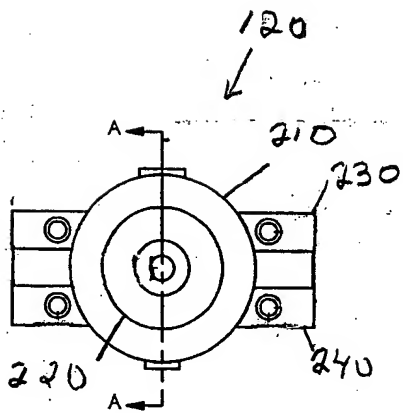


Fig. 3A

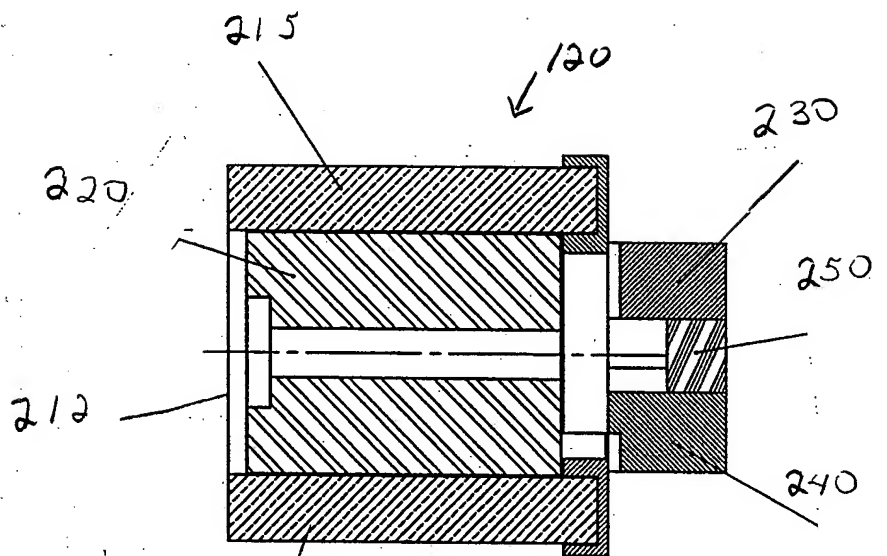


Fig. 3D

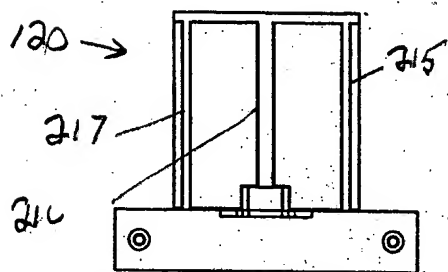


Fig. 3B

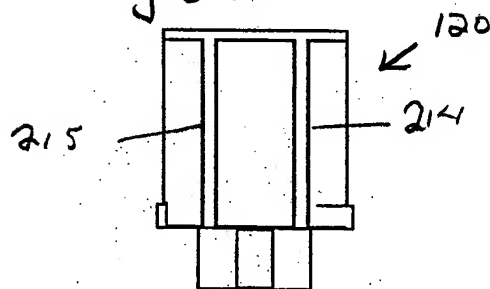


Fig. 3C

Fig. 4 A.

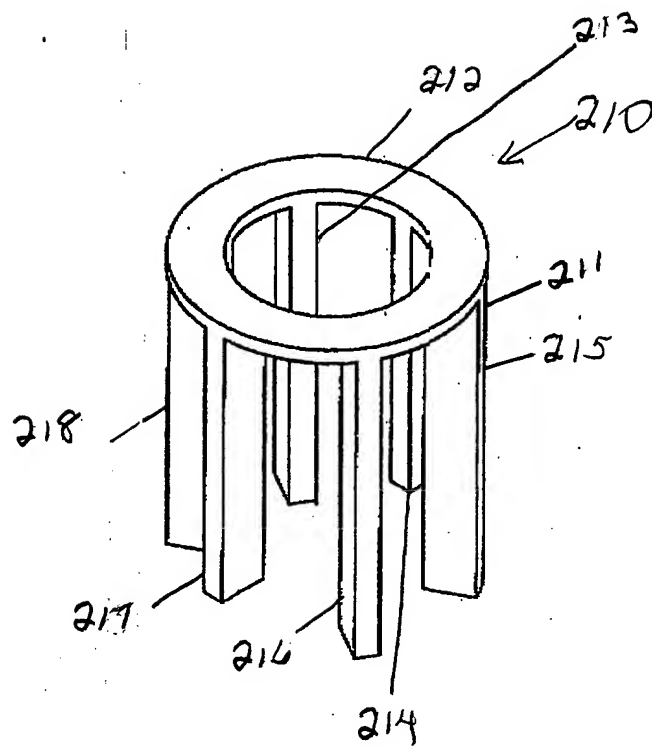


Fig. 4 B.

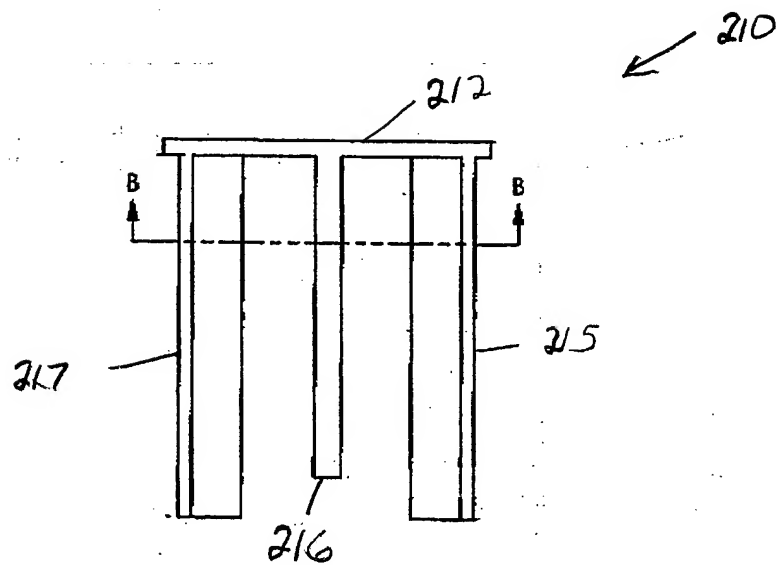
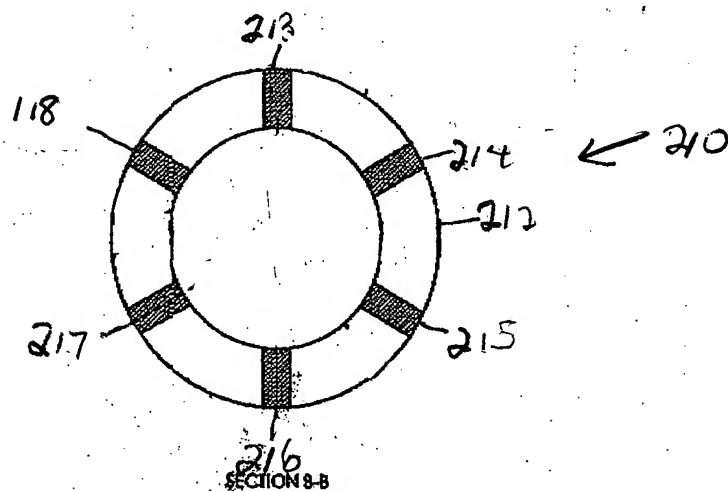


Fig. 4 C.



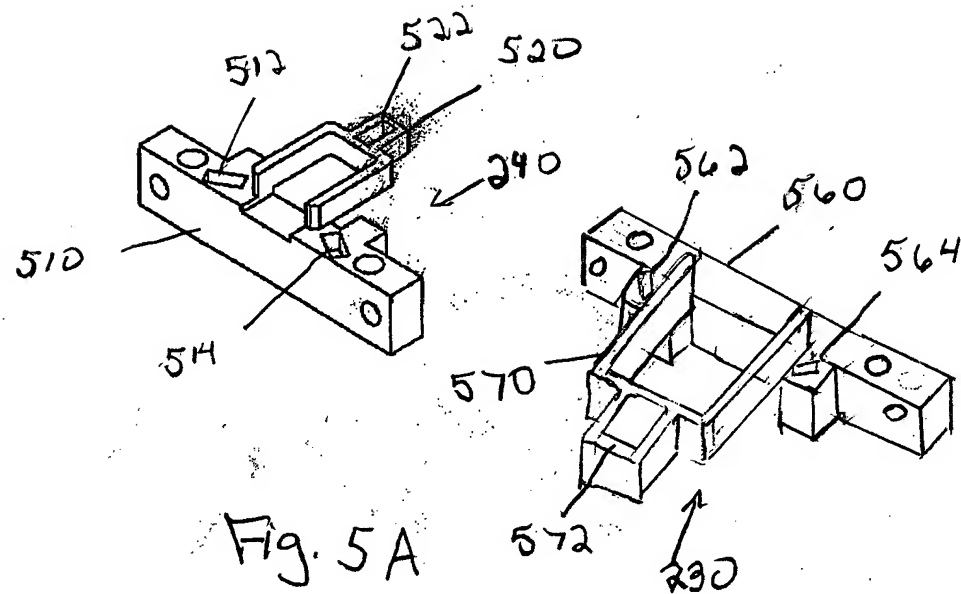


Fig. 5A

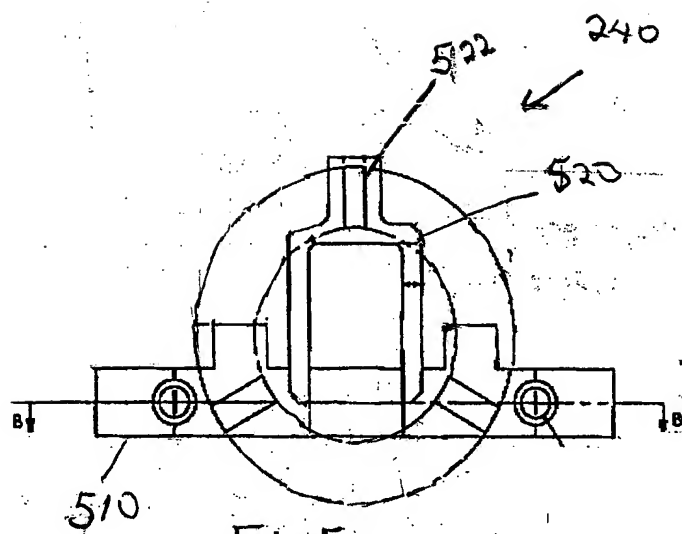


Fig. 5B

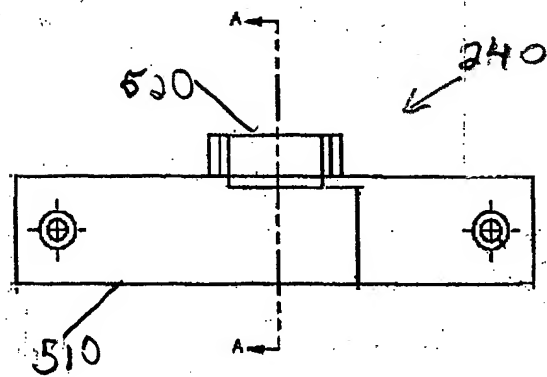
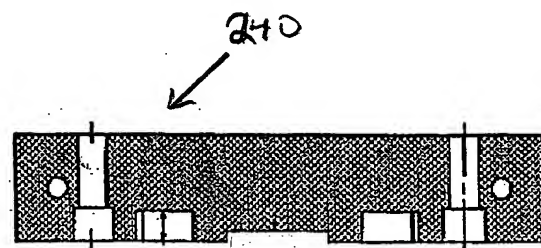
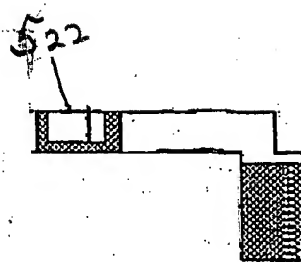


Fig. 5C



SECTION A-A

SECTION B-B
Fig. 5D

240

Fig. 5E

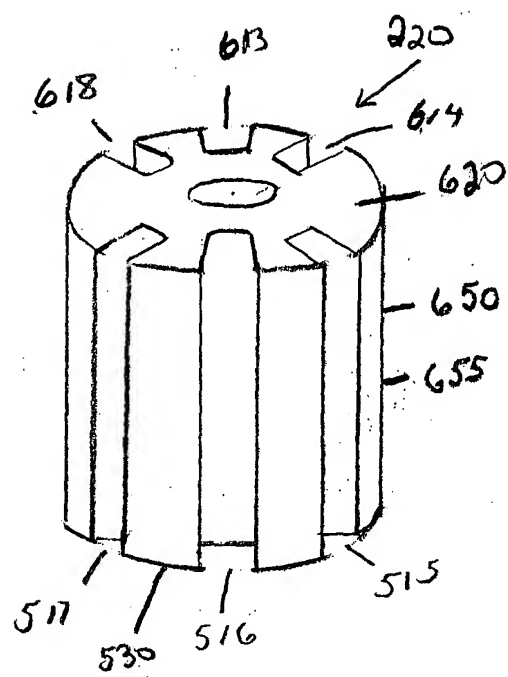


Fig. 6A

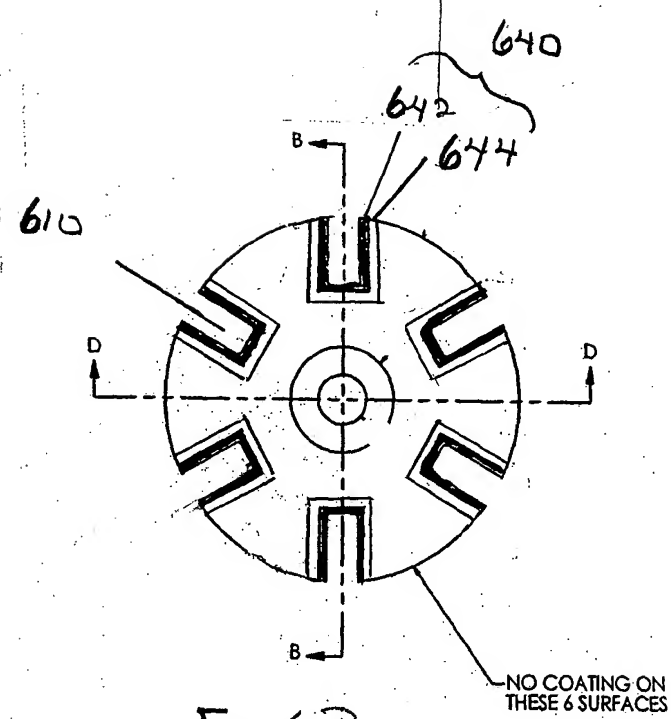


Fig 6B

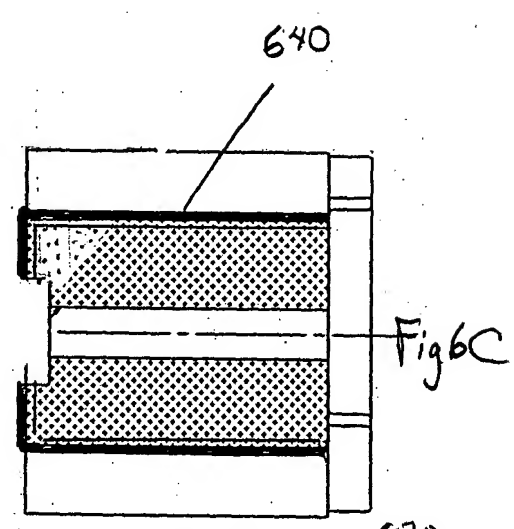


Fig 6C

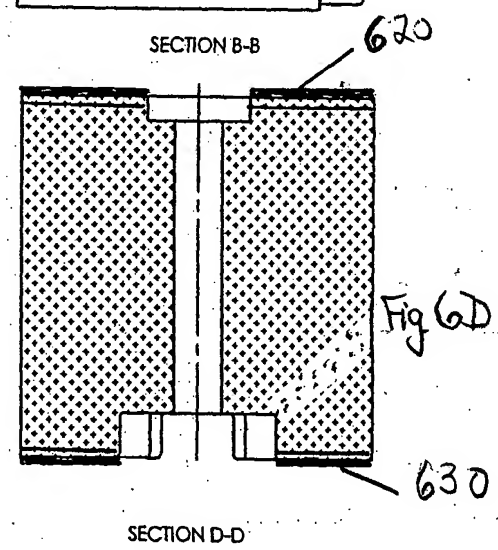


Fig 6D

700

Begin

710

Make core, conducting structure,
connections, spacer

720

Mask core surface

730

Coat core with inner
sublayer

740

Coat core with outer
sublayer

750

Assemble core and
conducting structure

760

Connect assembled core/conducting
structure to electrical
connections

770

Solder connected assembled
core/conducting structure
to connections

780

Mount spacer to
connections

790

End

Fig 7